# Relevant standards and regulations (incomplete)

- DIN 1946-T6: Controlled mechanical supply and extract air handling for apartments with heat recovery
- DIN 4109: Sound insulation in structural engineering
- DIN EN 779: 2012 Particulate air filters for general ventilation – determination of the filtration performance
- DIN 18017-T3: Ventilation of bathrooms and WCs without outside windows
- · Building Energy Act GEG
- · Ventilation System Guideline LüAR

### General

The following information is required for planning the comfort ventilation:

- Type, number, surface area and utilisation of the rooms included in the ventilation
- · Floor plans and clear room heights
- Possible locations for routing distribution lines and outlets (ceiling, floor structure, outside wall, etc.)

One comfort ventilation device is only allowed to be used for one utilisation unit. The application limits must be complied with.

Fire protection requirements must be clarified with the responsible specialist. Normally (model building code), there are no special fire protection requirements within usage units with max. 2 dwelling units comprising in total less than 400 m² surface area and less than 7 m height. Living area ventilation units do not replace the drying out of the building. This should be completed by the time the living area ventilation is taken into operation. In the first few winters, additional window ventilation may be necessary depending on the room humidity, e.g. after showering or cooking.

# Outdoor air Exhaust air Extract air

Depending on the use to which they are put, rooms are divided into supply air, overflow and extract air areas (table 1). Rooms are only equipped with both supply and extract air ports in exceptional cases. Rooms equipped with comfort ventilation must be located within the thermal (insulated) building shell.

### Flow rates

Necessary flow rates must be defined for a specific project on the basis of the current status of the relevant standards. Special requirements, e.g. concerning noise, moisture loads and temperatures must be taken into account. The following design recommendations are based on DIN 1946 part 6, although compliance with this standard must be examined on a case-by-case basis.

The largest of the volume flows described in the following 4 points is used as the basis for the nominal ventilation of the ventilation unit (e.g. total of all extract air volume flows however max. 1.2 times the value from Table 2). The maximum air flow rate of the ventilation unit should be sufficient for intensive ventilation (1.3 x nominal ventilation at 170 Pa, for example).

- 1. A flow rate of 30 m³/h must be provided per person for the residential unit.
- 2. The area-related minimum flow rates in Table 2 must be complied with.
- 3. The flow rates in Table 3 must be guaranteed for extract air rooms.
- The flow rates in Table 4 are recommended for supply air rooms.

### Table 1

Zone	Room use (examples)
Supply air zone	Bedroom, living room, nursery, dining room
Overflow zone	Corridor, hallway, stairway
Extract air zone	Bathroom, toilet, storage room, kitchen, hall

Table 2

Relevant surface A <sub>NE</sub> [m <sup>2</sup> ]	20	30	50	70	90	110	130	150	170	190	210
Nominal ventilation V <sub>R,NL</sub> [m³/h]	35	45	65	80	100	115	125	140	150	155	165

Table 3: extract air

Room type	Extract air [m³/h]	n *
Kitchen, kitchenette	40	2
Bathroom, toilet with shower	40	2
Toilet	20	1
Utility room, hobby room	20	1

<sup>\*</sup> n = usual number of flexible pipes

Table 4: supply air

Room type	Extract air [m³/h]	n *			
Living room	40-50	2			
Master bedroom (2 persons)	40	2			
Nursery (1 person)	24	1			
Office (private), dining room, guestroom	20	1			

<sup>\*</sup> n = usual number of flexible pipes

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### Supply/extract air

Only directly or indirectly heated rooms are included in the ventilation. All supply and extract lines should be routed within the insulated building envelope.

The position of the supply air, overflow air and extract air openings must be selected such that cross-ventilation occurs. Supply air openings must be positioned outside the occupied area, and in particular not above the head ends of beds, writing desks or couches.

Hoval normally uses round flexible pipes DN 75 or flat channels 100 as distribution lines. For noise and efficiency reasons, they should be 6 and 15 m long. The external pressure drops (outside + supply air or extract + exhaust air incl. distributor and silencer) should not be more than approx. 100 Pa for nominal ventilation. Hoval recommends complying with a maximum pressure drop of 40 Pa for the lines after the distributor (room-side). Flow rates in excess of 27 m³/h rated ventilation must therefore be distributed between 2 lines. In long line runs, it is necessary to carry out a corresponding calculation.

Distributors must be accessible for inserting the throttle orifices and for cleaning. Lines between the ventilation unit and the supply air distributor or extract air manifold are normally routed with the diameter of the unit coupling. In cool rooms, they must be insulated.

# Fresh/exhaust air

The fresh air inlet should be planned in such a way as to avoid the intake of pollutants and smells. It should be at least 2 m above ground and not close to garages or roads with heavy traffic.

The exhaust air outlet should be positioned in such a way that it cannot be drawn in by the outside air inlet. The horizontal distance should be at least 2 m (note the predominant wind direction).

The fresh and exhaust air lines must be insulated over their complete surface and be impervious to vapour diffusion so as to avoid condensation forming on surfaces (e.g. 25 mm EPDM). When laying in shafts, the conditions (temperature and humidity) must be calculated and taken into account. The insulation must be continued through the outer wall at least until shortly below the outside surface.

### **Silencers**

Silencers suitable for the noise emissions of the ventilation units must always be positioned in the supply and extract air lines.

To avoid disturbance of neighbours or on your own patio, for example, it is recommended that silencers should be installed in the exhaust air and possibly also outside air lines.

### **Unit installation**

The ER comfort ventilation units can be mounted in various different installation positions. (mounting on a wall/ceiling/floor, outside air top/bottom). The access panel is present on both sides for installation in opposite direction. The ERT ventilation units are always installed with the nozzles directed upwards.

Vibration dampers (accessories) must be used for mounting in order to avoid noise transmission and to prevent distortion of the unit. The entire comfort ventilation unit as well as its integrated and add-on parts must be accessible for maintenance and servicing work.

The installation conditions in the technical data (temperature, humidity) must be complied with.

# Operator terminal/wiring

The comfort air ventilation unit is configured ready-to-connect. For connection with the mains supply a 3 m long cable with plug is supplied. A 230 V mains socket should be provided close to the comfort ventilation unit in the electrical planning. The operator terminal should be installed so that it is visible (fault display, operation).

The comfort ventilation unit and operator terminal are connected by an 8-pin CAT 5 patch ribbon cable. For distances over 3 m, we recommend installing shielded cables 4 x 2 x 0.8 mm² to a network socket (RJ45) close to the comfort ventilation unit and connected to the position of the operator terminal (RJ45 plug). The HomeVent® comfort ventilation unit is supplied with a 3 m long cable with an RJ45 plug for connecting the unit to the socket.

## Combination with heating sources

When using ventilation systems together with heating sources, the chimney sweep must be consulted in advance.

Systems extracting air (e.g. cooker hood, ventilation system, central vacuum cleaner, extract air dryer) can give rise to negative pressures and cause hazardous flue gases to be drawn out of the heat source; as a result, a pressure monitor with design certification is generally required as a safety device. This interrupts the electrical power supply to the air extraction system if dangerous pressure conditions arise. The use of approved fire sources independent from the room air can prevent the flue gas being sucked out.

### Services

Hoval will be happy to assist you in planning and taking the systems into operation.

# IsiPipe and IsiPipe Plus air ducts made of EPP

- The IsiPipe EPP air ducts are joined via a connecting sleeve.
- To ensure tight sealing, the individual sections must be inserted into the sleeve as far as the stop. Tight sealing must be ensured even when individual sections expand or contract as a result of temperature fluctuations.
- The individual sections can be shortened (e.g. using a knife or a saw). When shortening sections, always cut at right angles and remove any residue from the pipe. Use an assembly device, e.g. pipe clamp.
- IsiPipe air ducts made of EPP must be accessible (must not be routed in the cable duct).
- IsiPipe air ducts made of EPP must be supported at regular intervals (approx. every 1.5 m) with pipe clamps.
- When installing accessory parts with a high dead weight, the weight must be supported so that there is no load on the IsiPipe air duct.
- Thermal bridges must be prevented at the junctions between IsiPipe air ducts and pipes or components made of another material, e.g. metal.

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